

SHIP 3-30

[Dart Hawkesbury] Job Sheet - David, Logan
MAR 03 2018

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-559-031
Job Sheet 173345



Part No: D206-559-031

Job Qty: 12 ea

Part Name: 206A/B Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/28/18

Job Tracking No:

Due Date: 3/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV L SHEET 7 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP Rev B 10.10.04 per DSI9527
EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		3/30/18	0.00	0.00	Start Up Stores/Pkg-2		MAR 05 2018
107	Packaging	12 pcs		3/30/18	0.00	0.00	Packaging1-2		MAR 28 2018
110	QC	12 pcs		3/30/18	0.00	0.00	QC4		SMB
115	DC	12 pcs		3/30/18	0.00	0.00	DC		SMB
120	Packaging	12 pcs		3/30/18	0.00	0.00	Packaging3-1		SMB
130	QC21-FG	12 Ea		3/30/18	0.00	0.00	QC21		MAR 28 2018

Part Op 107 - Pick Kit

Descriptions: 110 - QC4- 100% Inspect kits for completeness

115 - Document Control Photocopy bluefile and type labels per PPP D206-559-031 CHG 002

120 - Identify as per dwg & Stock Location: Identify and pack for shipping as per PPP D206-559-031 and

DSI9430 Location: FG128 PPP Rev:

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	96 Ea (8 ea)	90-Start up Operation	5027724
AN4-20A	Bolt	96 Ea (8 ea)	90-Start up Operation	5018061
D3860-041	Wearplate Weldment	24 Ea (2 ea)	90-Start up Operation	5045901
MS21042L4	Nut	96 Ea (8 ea)	90-Start up Operation	5027736
NAS1149D0463J	Washer	96 Ea (8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	96	675	0
	AN4-20A	96	376	0
	D3860-041	24	5	0
	MS21042L4	96	3,876	0
	NAS1149D0463J	96	5,081	0



Container No: S052937

Part: D206-559-031

Job No: 173345

Serial No/Batch: S052937

Revision:

Inspector:

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Date: 03/2018

Part Specifications

Specifications could not be found.

Plex 2/28/18 2:19 PM dart.logan.david



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001401	S047884	AN4-17A	Bolt	S027724	ST343	96
001401	S047883	AN4-20A	Bolt	S017061	ST343	96
001401	F141284	D3860-041	Wearplate Weldment		ST185	1
001401	F145767	D3860-041	Wearplate Weldment		ST185	2
001401	F152423	D3860-041	Wearplate Weldment		ST185	2
001401	S047826	MS21042L4	Nut	s045901	ST303	96
001401	S047825	NAS1149D0463J	Washer	s027736	ST263	96

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/5/18 12:38 PM Dart.joly.jocelyne

REFERENCE ONLY

DART AEROSPACE LTD.

D206-559

Page 7 of 13

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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